



## Development of an Automatic Load Moment Control System for a Floating Dock

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**Project Description** 

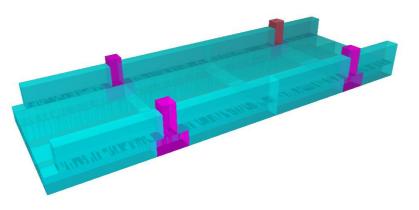


#### Transfer - Shore > Floating Dock

- Static analysis
  - Trolley Transfer System
  - 9 or 4.5 m span
  - Trolley max. Load 650 tons
- Algorithm Development
  - Trolley placement



Concept for ballast tank planning

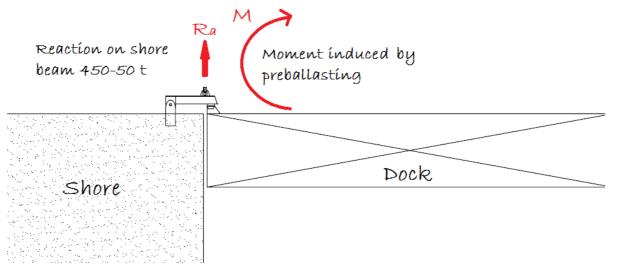


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- Important considerations
  - 2 shore beams 500 tons X shore beam
  - Pre-ballasting with 800-900 tons
    - Load cell reading < 500 !
    - Load cell reading > 0 !
  - − Heeling not permitted ⇒Simplify model

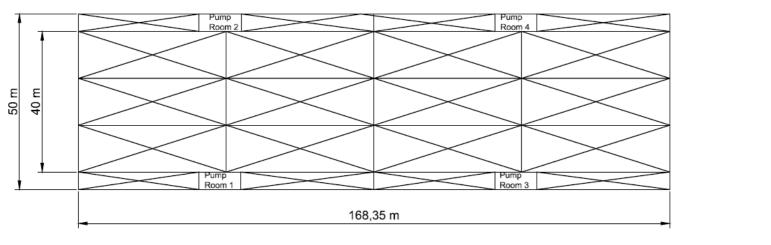


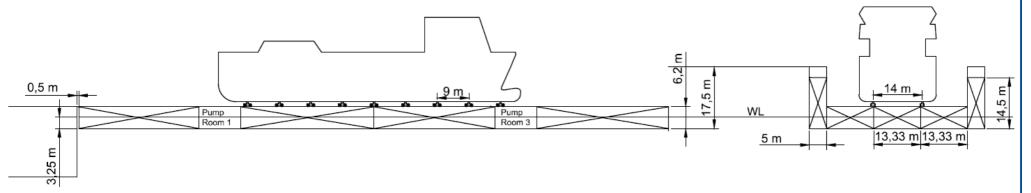


#### Project Description (Creo que nie wazne)



#### Dock dimensions





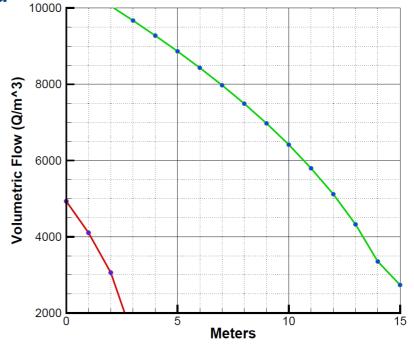






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- Reversible pump against gravity based filling
  - Torricelli for stream speed
  - No fixed flow
- Pump-Tank configuration
  - Facilitate ballast planning
  - 2 pumps on a section



2	Pump		4	6	Pur	np	8	
10		12		14		16		
17		18		19		20		
9		11		13		15		
1	Pu	mp	3	5	Pur	np	7	

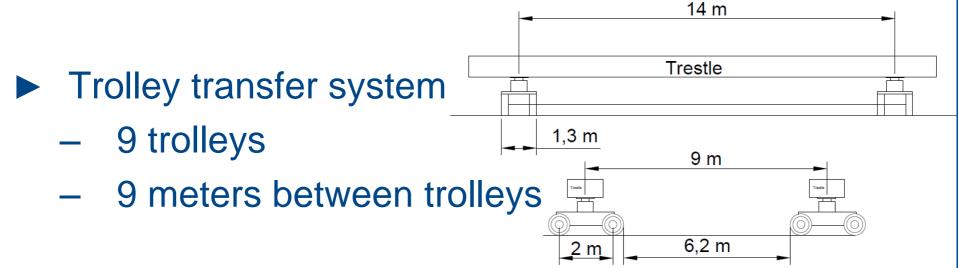
2 Pu	mp 4	1 6	Pur	np	8
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17	18	19		20	
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1 Pu	mp S	<mark>3</mark> 5	Pur	np	7

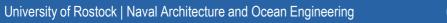






- − 5000 tons → Maximum transfer capacity
- Lightweight distribution constant
- Vessel LOA 85 m





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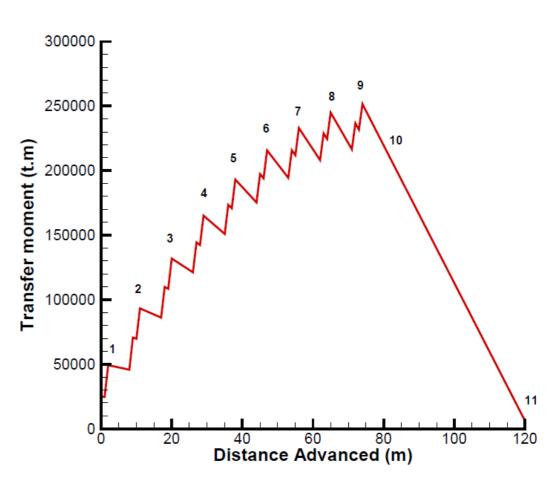


#### Meter per Meter moment calculation



#### Observations

- 18 peaks
- Small peaks
  - First trolley wheel
- Big peaks
  - Trolley on dock
- Interpolation between big peaks



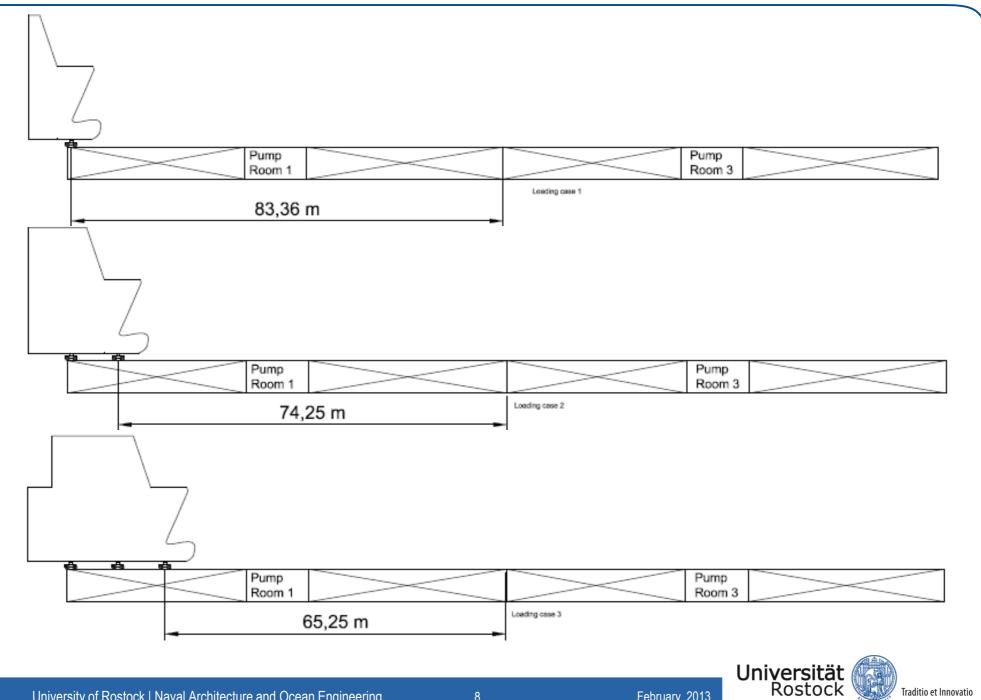
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#### Loading Cases

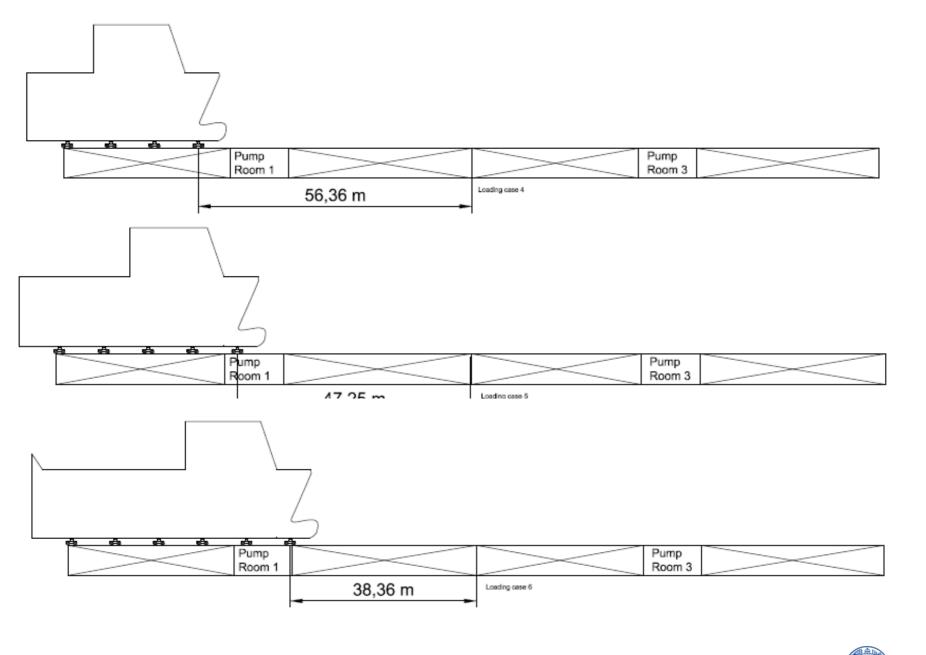


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#### Loading Cases

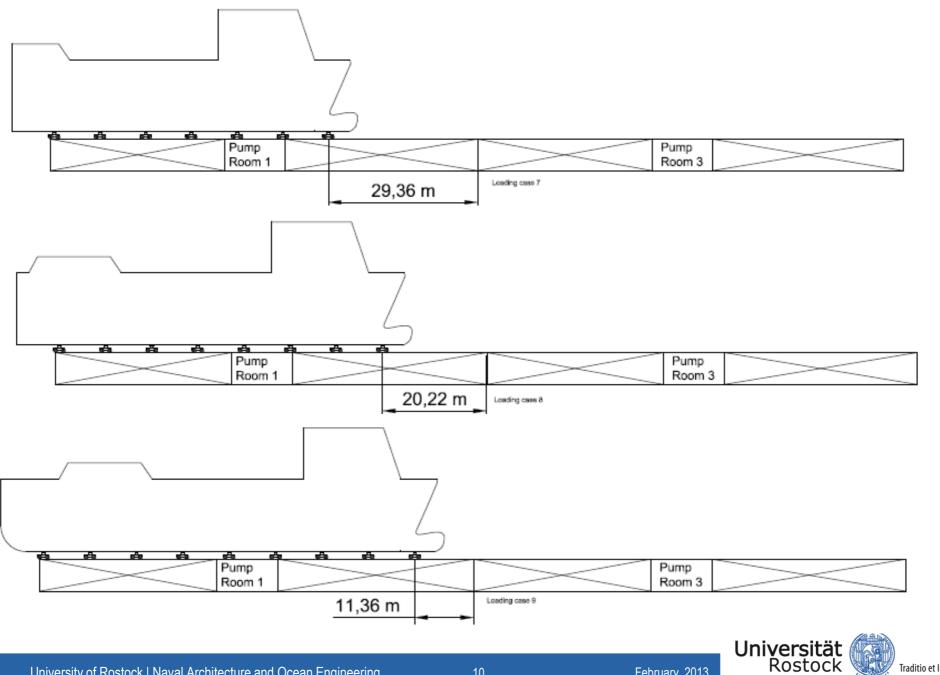






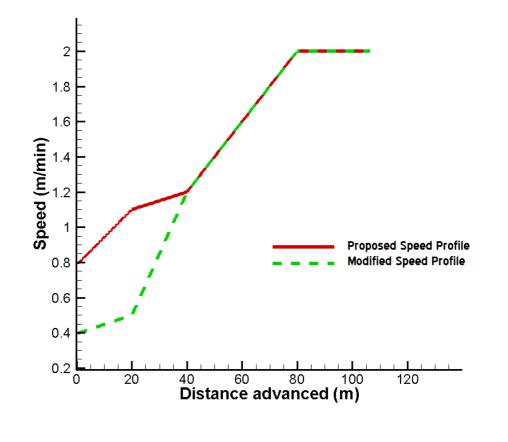
#### Loading Cases







- Observations
  - Ballast system
    - Difficulty to follow transfer system
  - Transfer system
    - Low speed at first meters.
  - Key variables to control
    - Trolley speed
    - Pump Capacity



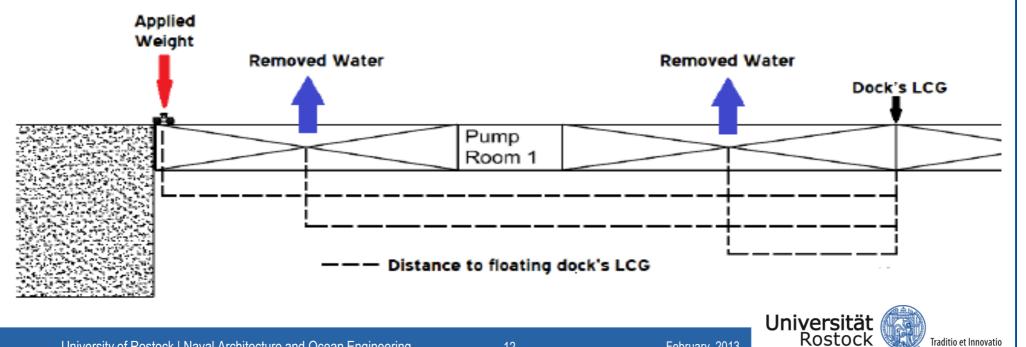






#### Procedure

- Determine water volume in/out
- Calculate righting moment
- Difference between transfer and righting moments
- Difference between weight applied and removed.



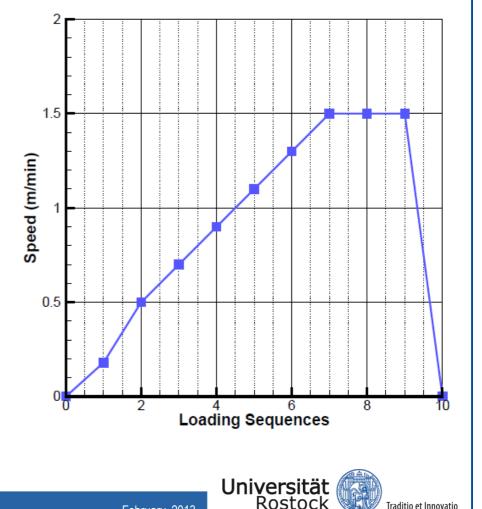
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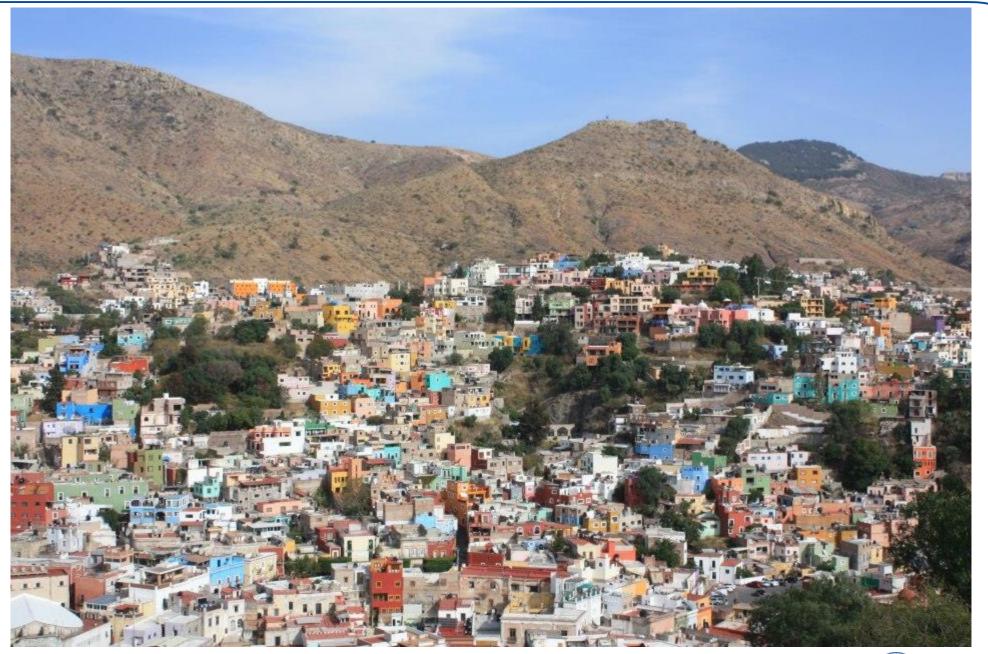
#### Observations

- Preloading can be standardized.
- Average water level in in tanks similar to the designer
- Limit of 5000 tons confirmed.
- Transfer speed profile input/output variable



### MEXICO - Guanajuato







#### **MEXICO - Teotihuacan**

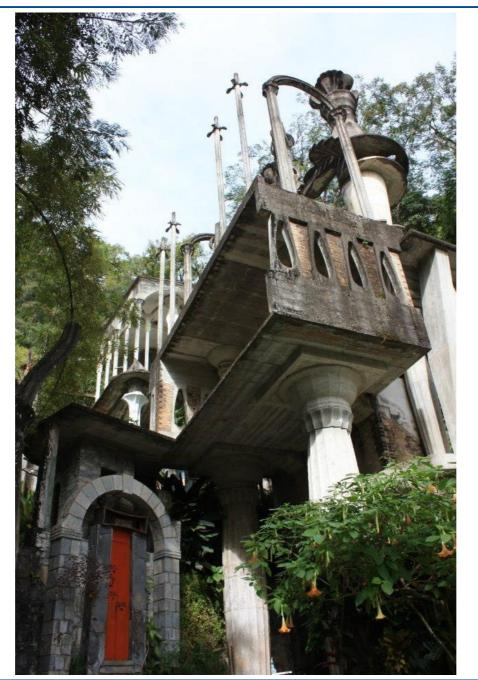






#### MEXICO – Jardín Surrealista



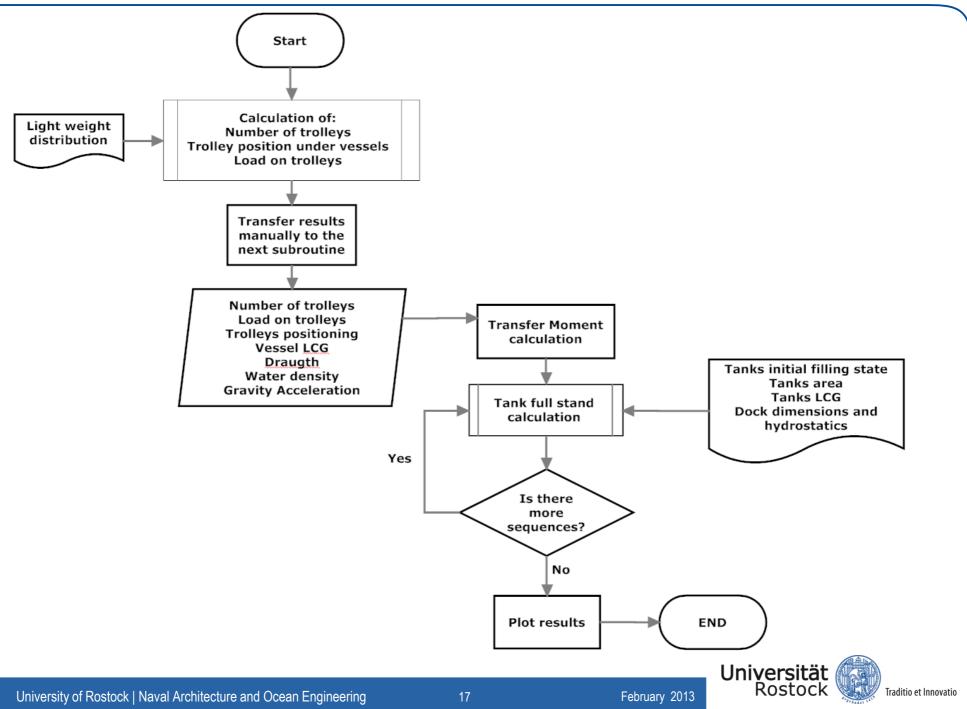


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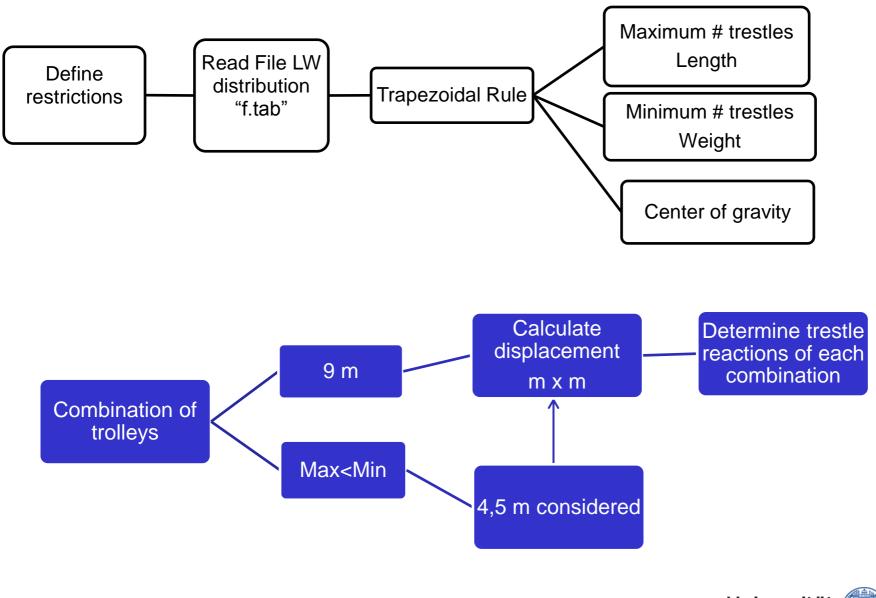
#### **Algorithm Flow Chart**





#### **Trolley Placement Algorithm**









#### **Concept for Ballast Tank Planning Algorithm**

- Procedure description
  - User is asked for parameters
  - Read from "initial\_tank.tab" tank information
    - Tanks Initial volume and water level, LCG, water plane area.
  - Read from "initial\_tank.tab" tank information
    - Dock length, breadth, displacement, GM, MTC.

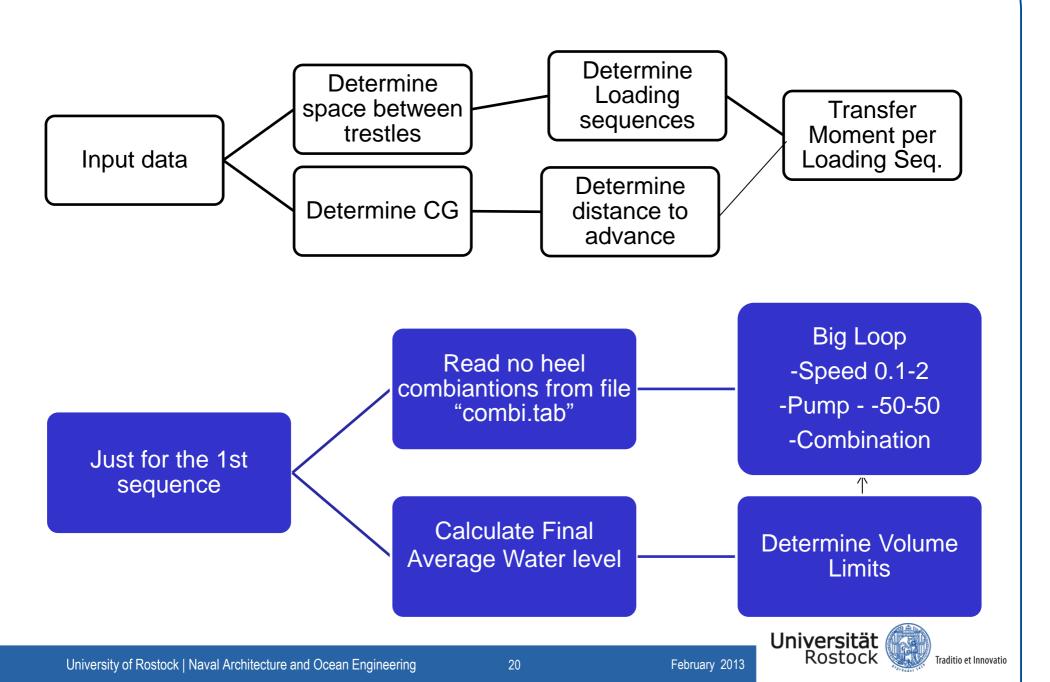
Dock Parameters
Enter number of trestles: 3
Enter load per trestle (t): 500,500,500
Trestle position along vessel: (bow to stern, m) 9,9,9
Enter vessel LCG (m): 0
Enter dock draught (m) 3.325
Enter water density: (t/m^3) 1.01
Enter Gravity Acceleration m/s^2 9.81
OK Cancel





#### Concept for Ballast Tank Planning Algorithm







- Reversible pump implementation
- The ballast system cannot keep up with the TTS speed for approx. the first 40 meters Preloading
- Coordination of Transfer and Ballast System
- TTS system speed, pump capacity and trestle location as key variable for the whole process.

- Future Work
- Combine both programs into one.
- Complete code for ballast planning.



#### EMship Advanced Design

#### Acknowledgements





February 2013

# Thank You! - Vielen Dank! – Gracias! – Dziękuje! ¿Questions?



